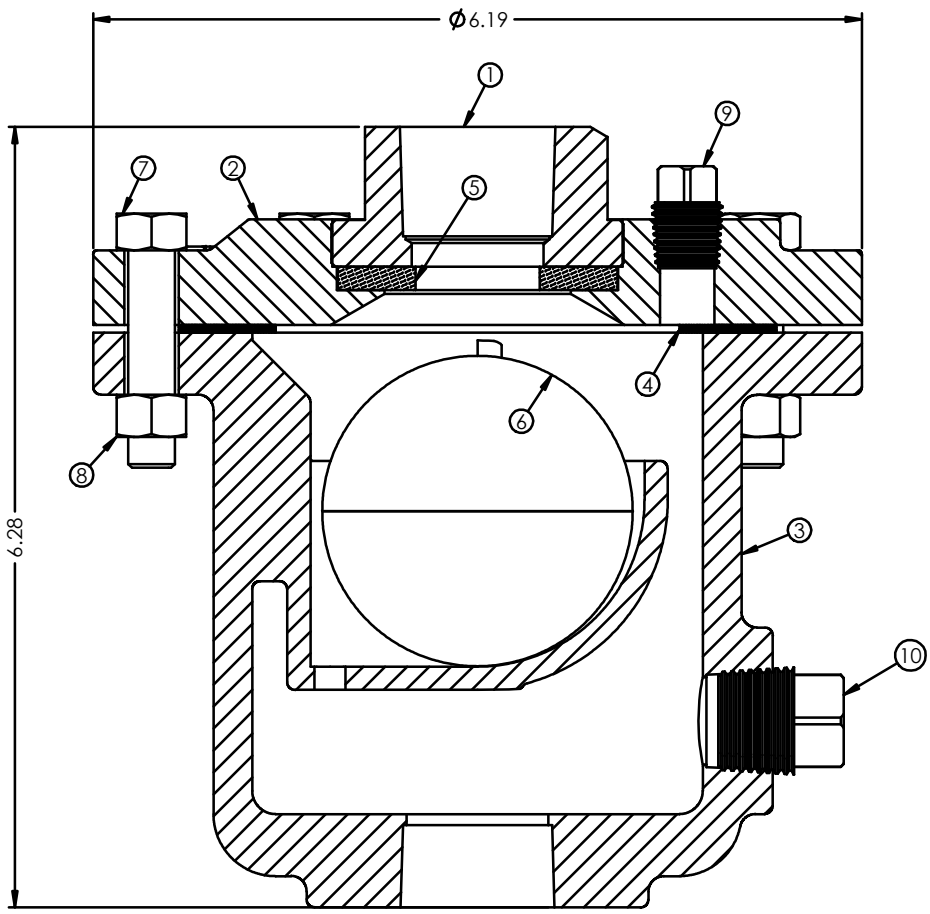


8 7 6 5 4 3 2 1



SECTION B-B

PARTS LIST				
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	2-1S	TOP	DUCTILE IRON	1
2	2-2C	FLANGE	DUCTILE IRON	1
3	2-3C	BODY	DUCTILE IRON	1
4	2-4	GASKET	ARMSTRONG	1
5	2-5	SEAT	BUNA-N RUBBER	1
6	2-6S	FLOAT	STAINLESS STEEL	1
7	HHCS.375X2.25	COVER BOLT	STEEL	6
8	FHN.375-16	COVER NUT	STEEL	6
9	PLG.25	FLANGE PLUG	BRASS	1
10	PLG.5	BODY PLUG	BRASS	1

- NOTES:**
- INLET SIZE: 1" NPT
OUTLET SIZE: 1" NPT
 - APPROXIMATE WEIGHT: 16 lbs
 - VALVE WILL BE COATED EXTERNALLY WITH PHENOLIC ALKYD PRIMER

REV.	DESCRIPTION	DATE	APPROVED
3	REDRAWN IN SOLIDWORKS	10-16-19	
2	CHG'D BODY PLUG TO 1/2"; REMOVED ITEM NO. 50	8-27-13	BJL
1	ADDED FLANGE PLUG	4-1-97	BJL

REVISIONS		
NAME	DATE	
DRAWN DJF	10-16-19	
CHECKED -	-	
ENG APPR. -	-	
MFG APPR. -	-	
Q.A. -	-	

CRISPIN VALVES

TITLE:
1" AIR / VACUUM RELEASE VALVE

SIZE B	DWG. NO. AL10 8200672	REV 3
SCALE: 1:1	WT: LB	SHEET 1 OF 1

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
XX DIMENSIONS	±.1
XXX DIMENSIONS	±.01
XXXX DIMENSIONS	±.005
DRILLED HOLES	±.01
ANGLES	±1°
CONCENTRIC DIAMETERS	SEE BELOW
MACHINED	.005 TIR
MACHINED TO CAST	.02 TIR
MACHINED SURFACES	125 BMS
REMOVE CHAMFERS	
BREAK SHARP EDGES	
MATERIAL:	
FINISH:	

PROPRIETARY AND CONFIDENTIAL
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DO NOT SCALE DRAWING

8 7 6 5 4 3 2 1