



INLET FLANGE DATA	
FLANGE DIAMETER	7.50 in.
FLANGE THICKNESS	0.75 in.
BOLT CIRCLE DIAMETER	6.00 in.
NUMBER OF BOLT HOLES	4
BOLT HOLE DIAMETER	0.75 in.

ORIFICE DATA	
ORIFICE DIA.	MAXIMUM WORKING PRESSURE
5/16"	100 psig
1/4"	150 psig
3/16"	200 psig
5/32"	250 psig
1/8"	300 psig

AIR AND VACCUM VALVE PARTS LIST				
ITEM NO.	DWG. NO.	DESCRIPTION	MATERIAL	QTY.
1S	4-1S	TOP	CAST IRON	1
2	4-2C	FLANGE	CAST IRON	1
3	4-3CF-C	BODY	CAST IRON	1
4	4-4	GASKET	ARMSTRONG	1
5	4-5	SEAT	BUNA-N RUBBER	1
6S	4-6S	FLOAT	STAINLESS STEEL	1
11	5-11	BOLT	STEEL	6
12	4-12	NUT	STEEL	6
29	27-29	PLUG	BRASS	1
29A	PLG-5	PLUG	BRASS	1

PRESSURE AIR RELEASE VALVE PARTS LIST				
ITEM NO.	DWG. NO.	DESCRIPTION	MATERIAL	QTY.
1N	13-1N	SEAT	PVC	1
2	13-4N	VALVE PLUNGER	BUNA-N & S/S	1
3	13-3N	PLUNGER NUT	STAINLESS STEEL	1
3W	13-3W	LOCK WASHER	STAINLESS STEEL	1
5	13-5R	VALVE FULCRUM	STAINLESS STEEL	1
6	26-6S	VALVE LEVER	STAINLESS STEEL	1
7	13-7R	LINK	STAINLESS STEEL	2
8	13-8R	BALL FULCRUM	STAINLESS STEEL	1
9	26-9R	BALL FLOAT	STAINLESS STEEL	1
10	26-8R	BALL LEVER	STAINLESS STEEL	1
11	13-11R	BEARING PIN	STAINLESS STEEL	2
12	13-12R	BEARING PIN	STAINLESS STEEL	1
13	13-11AR	BEARING PIN	STAINLESS STEEL	2
15	18-7A	COTTER PIN	STAINLESS STEEL	5
17	2-15	BOLT	STEEL	7
18	2-12	NUT	STEEL	9
19	1-1S	TOP	CAST IRON	1
20	13-20	FLANGE	CAST IRON	1
21	21-1C	BODY	CAST IRON	1
22	13-22	FULCRUM WASHER	FIBRE	2
22A	13-26	FULCRUM WASHER	FIBRE	1
23	13-23	SEAT GASKET	BUNA-N-RUBBER	1
24	13-24	FLANGE GASKET	ARMSTRONG	1
25	13-25	BOLT	STAINLESS STEEL	1
29	27-29	PLUG (NOT SHOWN)	BRASS	1
30	21-24	GASKET	ARMSTRONG	1
31	36-A4-19	BOLT	STEEL	4

- NOTES:
- INLET SIZE: 3" CLASS 125 FLANGED  
OUTLET SIZE: 3" NPT.
  - APPROXIMATE WEIGHT - 125 lbs.
  - WHEN OPERATING PRESSURE IS BELOW 20 psig, REPLACE ITEM NO. 4-5 AND 13-4N TO SOFT SEATING MATERIAL 4-5L AND 13-4NL.
  - WHEN OPERATING PRESSURE IS ABOVE 150 psig, REPLACE ITEM NO. 4-5 AND 13-4N TO HARD SEATING MATERIAL 4-5H AND 28-4N.

DO NOT SCALE DRAWING		<b>Crispin Air Valves</b>		
		<b>3" CLASS 125, COMBINATION AIR RELEASE VALVE</b>		
REDRAWN:	DATE:	SIZE C	DWG. NO. C31	REV 0
CHECKED: BJL	8-5-14			
DRAWN: DJF	8-5-14	SCALE 0.50 = 1.00	SHEET 1	OF 1

REV	DESCRIPTION	DATE	APPROVED
REVISIONS			