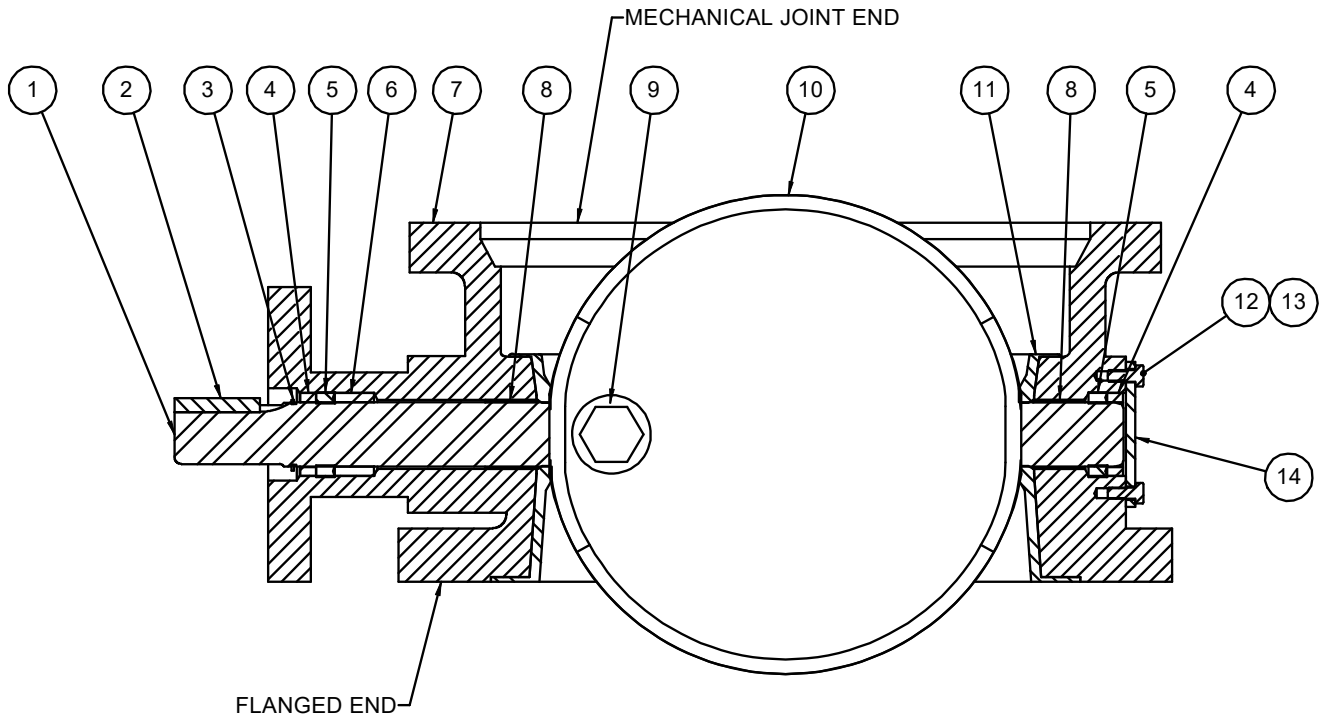


**Materials/Parts List K-Flo Series 509 Butterfly Valves, ANSI CL 25, AWWA C504 CL 150B+**



ITEM	DESCRIPTION	MATERIAL	REMARKS
1	STEM	TYPE 304 STAINLESS STEEL	ASTM A276
2	KEY	CARBON STEEL	ASTM A108
3	PACKING RETAINER	ZINC PLATED STEEL	
4	SPACER	POLYESTER	
5	PACKING	V-TYPE SEAL BUNA-N (NITRILE)	ASTM D2000
6	BUSHING	POLYESTER	
7	BODY	DUCILE IRON	ASTM A536 Gr. 65-45-12
8	BEARING	316 STAINLESS STEEL TFE FABRIC LINED	
9	TORQUE PLUG	TYPE 316 STAINLESS STEEL	ASTM A276
10	DISC	6" AND 8"	TYPE 316 STAINLESS STEEL ASTM A351 CF8M
		10" TO 20"	DUCTILE IRON DISC WITH PLASMA COATED 316 STAINLESS STEEL EDGE ASTM A536 Gr. 65-45-12
11	SEAT ASSY	BUNA-N (NITRILE)	ASTM D2000
12	LOCK WASHER	TYPE 18-8 STAINLESS STEEL	
13	COVER PLATE SCREW	TYPE 18-8 STAINLESS STEEL	
14	COVER PLATE	TYPE 410 STAINLESS STEEL	ASTM A743 GR. CA-15



<b>PRODUCT LINE</b> 509 SERIES BUTTERFLY VALVE, 6"-16"	<b>DATE</b> 11/30/22	<b>REVISION</b> 0
<b>SHEET</b> Materials and Parts List	<b>DRWG. NO.</b> DW-BF-509-ML-r0	