



PARTS LIST				
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	404-1FH	CHECK BODY	DUCTILE IRON	1
2	404-2	SEAT RING	AL-BRONZE	1
3	404-3	DISC	AL-BRONZE	1
4	404-4	SPRING	STAINLESS STEEL	1
5	404-5	BUSHING	AL-BRONZE	1
6	BHCS.25X.50	SCREW	STAINLESS STEEL	2
7	303-8	RETAINING RING	STAINLESS STEEL	1

FLANGE DATA	
FLANGE DIAMETER	10.00 in.
FLANGE THICKNESS	1.25 in.
BOLT CIRCLE DIAMETER	7.88 in.
NUMBER OF BOLT HOLES	8
BOLT HOLE DIAMETER	0.88 in.

- NOTES:**
- INLET SIZE: 4" CL. 300 FLANGED  
OUTLET SIZE: 4" CL. 300 FLANGED
  - APPROXIMATE WEIGHT: 49 lbs
  - VALVE WILL BE COATED EXTERNALLY WITH PHENOLIC ALKYD PRIMER

REV.	DESCRIPTION	DATE	APPROVED
1	REDRAWN IN SOLIDWORKS	10-5-21	BJL

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	REDRAWN IN SOLIDWORKS	10-5-21	BJL

  

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DJF	10-5-21
XX DIMENSIONS	±.1	CHECKED	-
XXX DIMENSIONS	±.01	ENG APPR.	-
XXXX DIMENSIONS	±.005	MFG APPR.	-
DRILLED HOLES	±.01	Q.A.	-
ANGLES	±1°	FILE LOCATION:	\\S2\51\Drawings\ASSEMBLY\GC\
CONCENTRIC DIAMETERS	SEE BELOW	FILE NAME:	GC43 8280353 r1
MACHINED	005 TIR		
MACHINED TO CAST	02 TIR		
MACHINED SURFACES	125 BMS		
	REMOVE DIMERS		
	BREAK SHARP EDGES		
MATERIAL:	PER BOM		
FINISH:			

  

<b>CRISPIN VALVES</b>	
TITLE: 4" CL. 300 GLOBE CHECK VALVE	
SIZE	DWG. NO.
<b>B</b>	GC43 8280353
REV	1
SCALE: 0.75:1	WT: LB
SHEET 1 OF 1	

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DO NOT SCALE DRAWING