



PARTS LIST				
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	404-1FH	CHECK BODY	DUCTILE IRON	1
2	404-2R	RESILIENT SEAT RING	BUNA-N & AL-BRZ	1
3	404-3	DISC	AL-BRONZE	1
4	404-4	SPRING	STAINLESS STEEL	1
5	404-5	BUSHING	AL-BRONZE	1
6	BHCS.25X.50	SCREW	STAINLESS STEEL	2
7	303-8	RETAINING RING	STAINLESS STEEL	1

FLANGE DATA	
FLANGE DIAMETER	10.00 in.
FLANGE THICKNESS	1.25 in.
BOLT CIRCLE DIAMETER	7.88 in.
NUMBER OF BOLT HOLES	8
BOLT HOLE DIAMETER	0.88 in.

- NOTES:**
- INLET SIZE: 4" CL. 300 FLANGED
OUTLET SIZE: 4" CL. 300 FLANGED
 - APPROXIMATE WEIGHT: 49 lbs
 - VALVE WILL BE COATED EXTERNALLY WITH PHENOLIC ALKYD PRIMER

REV.	DESCRIPTION	DATE	APPROVED
1	REDRAWN IN SOLIDWORKS	10-5-21	BJL

REVISIONS				
NAME	DATE	<h2 style="text-align: center;">CRISPIN VALVES</h2> <p style="text-align: center;">TITLE: 4" CL. 300 RESILIENT SEAT GLOBE CHECK VALVE</p>		
DRAWN	DJF			10-5-21
CHECKED	-			-
ENG APPR.	-			-
MFG APPR.	-	-	SIZE DWG. NO.	
Q.A.	-	-	B GC43.R 8280361	
FILE LOCATION: \\S2\sl1\Drawings\ASSEMBLY\GC\	REVISIONS		REV	
FILE NAME: GC43.R 8280361.r1	SCALE: 0.75:1 WT: LB		1	
SHEET 1 OF 1				

UNLESS OTHERWISE SPECIFIED:	
DIMENSIONS ARE IN INCHES	
XX DIMENSIONS	+ .1
XXX DIMENSIONS	+ .01
XXXX DIMENSIONS	+ .005
DRILLED HOLES	+ .01
ANGLES	+ .1°
CONCENTRIC DIAMETERS	SEE BELOW
MACHINED	005 TIR
MACHINED TO CAST	02 TIR
MACHINED SURFACES	125 BMS
REMOVE CHAMFERS	
BREAK SHARP EDGES	

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