



PARTS LIST				
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	606-1F	BODY	DUCTILE IRON	1
2	606-2R	RESILIENT SEAT RING	BUNA-N & AL-BRZ	1
3	606-3	DISC	AL-BRONZE	1
4	606-4	SPRING	STAINLESS STEEL	1
5	606-5	BUSHING	AL-BRONZE	1
6	BHCS.25X.50	SCREW	STAINLESS STEEL	2
7	606-8	RETAINING RING	STAINLESS STEEL	1
8	606-30	SHAFT	AL-BRONZE	1

FLANGE DATA	
FLANGE DIAMETER	11.00 in.
FLANGE THICKNESS	1.00 in.
BOLT CIRCLE DIAMETER	9.50 in.
NUMBER OF BOLT HOLES	8
BOLT HOLE DIAMETER	0.88 in.

NOTES:

- INLET SIZE: 6" CL. 150 FLANGED
OUTLET SIZE: 6" CL. 150 FLANGED
- APPROXIMATE WEIGHT: 72 lbs
- VALVE WILL BE COATED EXTERNALLY WITH PHENOLIC ALKYD PRIMER

REV.	DESCRIPTION	DATE	APPROVED
1	REDRAWN IN SOLIDWORKS	9-22-21	BJL

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DJF	9-22-21
XX DIMENSIONS	±.1	CHECKED	-
XXX DIMENSIONS	±.01	ENG APPR.	-
XXXX DIMENSIONS	±.005	MFG APPR.	-
DRILLED HOLES	±.01	Q.A.	-
ANGLES	±1°		
CONCENTRIC DIAMETERS	SEE BELOW		
MACHINED	005 TIR		
MACHINED TO CAST	02 TIR		
MACHINED SURFACES	125 BMS		
REMOVE CHAMFERS			
BREAK SHARP EDGES			
MATERIAL:	PER BOM	FILE LOCATION:	\\S2\sl1\Drawings\ASSEMBLY\GC\
FINISH:		FILE NAME:	GC61.R 8280393.r1

PROPRIETARY AND CONFIDENTIAL
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DO NOT SCALE DRAWING

CRISPIN VALVES

TITLE:
**6" CL. 150 RESILIENT SEAT
GLOBE CHECK VALVE**

SIZE	DWG. NO.	REV
B	GC61.R 8280393	1
SCALE: 0.75:1	WT: LB	SHEET 1 OF 1