



PARTS LIST				
ITEM NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY.
1	13-1N	PRESSURE SEAT	PVC	1
2	15-4N	VALVE PLUNGER	BUNA-N & S/S	1
3	JFHN.25-28	PLUNGER NUT	STAINLESS STEEL	1
4	LW.25	LOCK WASHER	STAINLESS STEEL	1
5	13-5R	VALVE FULCRUM	STAINLESS STEEL	1
6	26-6S	VALVE LEVER	STAINLESS STEEL	1
7	13-7R	LINK	STAINLESS STEEL	2
8	13-8R	FLOAT FULCRUM	STAINLESS STEEL	1
9	13-10R	FLOAT LEVER	STAINLESS STEEL	1
10	36-30A	FLOAT ROD	STAINLESS STEEL	1
11	36-9	FLOAT	STAINLESS STEEL	1
12	13-11R	BEARING PIN	STAINLESS STEEL	2
13	13-12R	BEARING PIN	STAINLESS STEEL	1
14	13-11AR	BEARING PIN	STAINLESS STEEL	2
15	18-7A	COTTER PIN	STAINLESS STEEL	5
16	HHCS.5X2.0	COVER BOLT	STEEL	7
17	FHN.5-13	COVER NUT	STEEL	7
18	1-1S	TOP	CAST IRON	1
19	36-2	COVER FLANGE	CAST IRON	1
20	36-21-3L	BODY	CAST IRON	1
21	13-22	FULCRUM WASHER	FIBER	2
22	13-26	FULCRUM WASHER	FIBER	1
23	13-23	PRESSURE SEAT GASKET	BUNA-N RUBBER	1
24	14-24	COVER GASKET	ARMSTRONG	1
25	HHCS.38X1.5	FULCRUM BOLT	STAINLESS STEEL	1
26	FHN.38-16	FULCRUM NUT	STEEL	2
27	PLG1	BODY PLUG	CAST IRON	2

ORIFICE DATA	
DIAMETER	MAX. WORKING PRESSURE
1/2"	150 PSIG
7/16"	200 PSIG
3/8"	250 PSIG
1/4"	300 PSIG

- NOTES:
- INLET SIZE: 3" NPT  
OUTLET SIZE: 1/2" NPT
  - APPROXIMATE WEIGHT: 87 lbs
  - VALVE WILL BE COATED EXTERNALLY WITH PHENOLIC ALKYD PRIMER

REV.	DESCRIPTION	DATE	APPROVED
1	REDRAWN IN SOLIDWORKS	1-15-20	

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>CRISPIN VALVES</b> TITLE: <b>3" NPT, HIGH CAPACITY          SEWER PRESSURE AIR          RELEASE VALVE</b>
XXX DIMENSIONS	AS SHOWN	DRAWN	DJF 1-15-20	
XXX DIMENSIONS	AS SHOWN	CHECKED	- - -	
XXX DIMENSIONS	AS SHOWN	ENG APPR.	- - -	
XXX DIMENSIONS	AS SHOWN	MFG APPR.	- - -	SIZE DWG. NO.
XXX DIMENSIONS	AS SHOWN	QA:	- - -	<b>C</b> S30 8279069
XXX DIMENSIONS	AS SHOWN	FILE LOCATION:	\\S2\1\Drawings\ASSEMBLY\SARV\	REV
XXX DIMENSIONS	AS SHOWN	FILE NAME:	S30 8279069.rvt	1
XXX DIMENSIONS	AS SHOWN	FINISH:	-	SCALE: 0.5:1
XXX DIMENSIONS	AS SHOWN	DO NOT SCALE DRAWING		WT: LB
				SHEET 1 OF 1

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